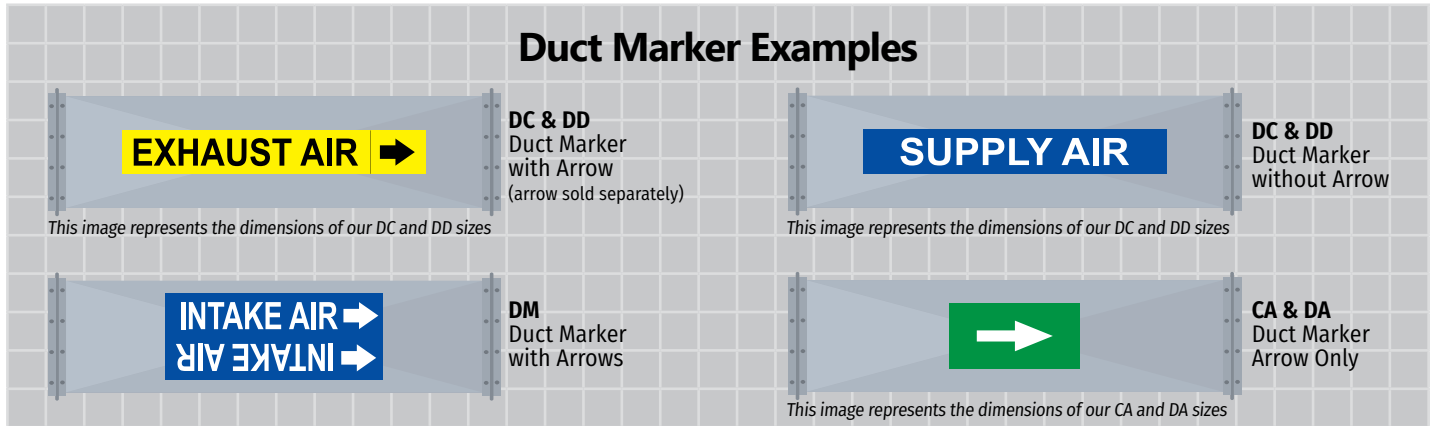


Duct Markers clearly mark duct systems, indicating system identification, color coding and directional flow. Duct Markers provide improved visual identification over stenciling.

Duct Marker Examples



Marker and Letter Size References

Style	Marker Size		Letter Size	
DC	2" x 14"	(50.8mm x 355.6mm)	1-1/4"	(31.75mm)
DD	3" x 24"	(76.2mm x 609.6mm)	2-1/2"	(63.5mm)
DM	4" x 10"	(101.6mm x 254mm)	1-1/4"	(31.75mm)
CA (Individual Arrow)	2" x 4-1/2"	(50.8mm x 114.3mm)	1-1/4"	(31.75mm)
DA (Individual Arrow)	3" x 6"	(76.2mm x 152.4mm)	2-1/2"	(63.5mm)

Duct Marker Legends and Colors

	OUTSIDE AIR
	RELIEF AIR
	RETURN AIR
	RETURN AIR
	SUPPLY AIR
	SUPPLY AIR

Standards Met	ANSI/ASME A131-2015 Scheme for Identification of Piping Systems ANSI Z535.1 Safety Color Code	
Installation Instructions	Applied to a clean dry surface above 32°F (0°C)	
Service Temp	-40°F to 176°F (-40°C to 82.22°C)	
Water Resistance	Good, Product has passed submersion tests	
Finish	High Gloss	
Material Properties	4 Mil vinyl with pressure sensitive adhesive backing	
Adhesive Properties	Aggressive permanent acrylic adhesive	
	Stainless Steel: 54 oz/in (594 N/m)	Acrylic: 56 oz/in (616 N/m)
	Glass: 53 oz/in (599 N/m)	Polypropylene: 51 oz/in (561 N/m)
	Expected Shear: 5 hours	Tack: gm (740)
Testing	Sheetmetal ductwork, Rigid foil-faced insulation, Rigid paper-faced insulation	
Ink Properties	Inks resistant to fading with UV exposure, Semi-Gloss Finish	
Storage Stability	2 years stored at 70°F (21°C) and 50% RH	
Indoor/Outdoor Durability	4 to 6 years	
Abrasion Resistance	Good	
Chemical Resistance	Resistant to Acids, Alkalis and Salts	
Equivalent To	Brady Duct Markers, Brimar Duct Markers, Seton Code Duct Markers, MS-900 Self-adhesive Duct Markers	
Manufactured By	Kolbi Pipe Marker Co.	

DATE / / JOB
 MM DD YYYY

CONTRACTOR NAME